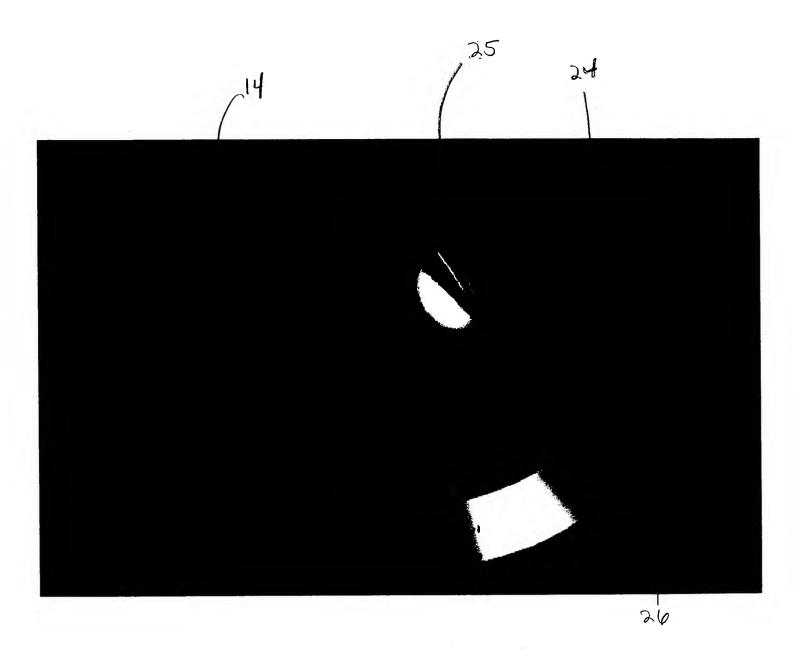


F16.2

Form a basic safety helmet through a process of injection molding.

Selectively remove portions of the basic safety helmet through a process of machining or milling to produce a formed safety helmet

F16.3



F16.4